

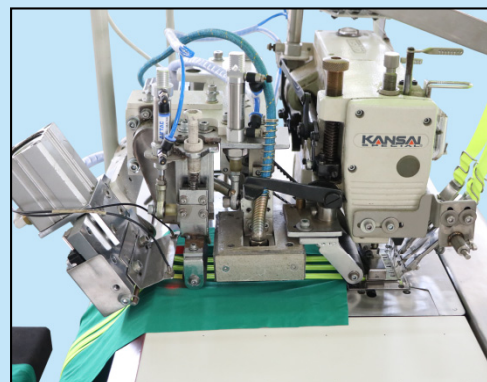
NS-6060

自動三綑條平面切裁片連收料架

Automatic Triple-tape Attaching with Cutter and Stacker



	12	3000RPM	Organ UO x 113 #14	



工作中
In working

- 適用於上衣、褲三條綑條平面車縫
- 採用PLC可編程控制器控制及人性化操作界面觸摸顯示屏操作
- 自動龍門式切刀系統，自動切料，方便操作
- 電熱蒸汽燙平系統，使綑條車縫更平整不縮水；三綑條車縫過程中備有噴蒸汽系統，配合上下發熱模提高蒸汽品質，同時備有抽蒸汽裝置，令蒸汽於布料均勻滲透。
- 雙拖輓系統，採用獨立伺服馬達控制，令拖輓與車縫同時，車縫效果更平整
- 自動裁片電眼感應，自動起靴、行車，提高效率
- 備自動收料系統能整齊收料，省時省力
- 客戶需自備縫紉機(關西DFB1406PL)

跟機件：

NS-342A-3.5-1小型蒸汽鍋爐、送樸器、三綑條蝴蝶、六針針板靴牙、衣車伺服馬達

- Suitable for plane sewing of 3 tapes of jacket and trousers
- Adopt PLC for control and touch screen for operation
- Gantry type cutter system, automatic cutting, easy operation
- Electric heated steam pressing system that makes tape flat and non shrinkable; during sewing, steam spraying system works with heating system of upper and lower moulds to improve steam quality, meanwhile, vacuuming device makes fabric evenly infiltrated.
- Double rollers, independent servo motor control that make sewing effect flatter while driving pullers and sewing machine
- Automatic electric eye sensing for piece cutting, automatic lift-up of presser foot and sewing, efficiency is improved greatly
- With automatic collecting system that stacks material orderly, labor and time efficient
- Sewing machine is sold separately(Kansai DFB1406PL)

Standard:

NS-342A-3.5-1 small type steam boiler, tape feeder, 3-tape folder, 6-needle plate & feed dog, presser foot, sewing m/c servo motor

型號 Model	適用衣車頭品牌 Brand of the Sewing M/c to be matched	適用衣車頭機型 Model of the Sewing M/c to be matched	電源 Power Supply	總功率 (kW) Total Power	發熱線 (kW) Heater	衣車伺服馬達 (kW) Sewing M/c Servo Motor	拖輪馬達 (kW) Puller Motor	抽風泵 (kW) Vacuum Pump	蒸汽爐 (kW) Steam Boiler	壓縮空氣壓力 (kgf/cm ²) Compressed Air Pressure	耗壓縮空氣量 (L/min) Compressed Air Consumption
NS-6060	關西 KANSAI	DFB 1406PL	1PH/220V/50Hz	6	0.8	0.75	0.4	0.35	3.5	5	5



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